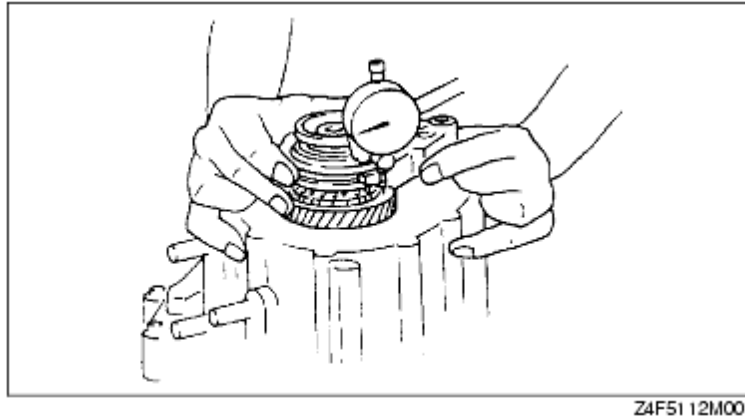


## 5TH GEAR THRUST CLEARANCE PREINSPECTION

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1. Remove the rear cover.
2. Measure the 5th gear thrust clearance using a dial indicator.



- If the clearance exceeds the maximum, check the contact surfaces of 5th gear and the clutch hub. Replace worn or damaged parts.

Clearance  
0.100-0.220 mm {0.0040-0.0086 in}  
Maximum  
0.270 mm {0.0106 in}